

### **Czech Industry Cooperation with Rosatom**

# CZECH INDUSTRY CAPABILITIES FOR ROSATOM NUCLEAR POWER PLANTS UNDER CONSTRUCTION

11111111



## **DEEP HISTORY OF COOPERATION**

NPP	Number and type of reactors	Present state
Bohunice A1, Slovakia	1 x HWGCR (150MWe)	under decommissioning
Paks, Hungary	4 x WER 440 / V-213	in operation (Unit 1 - 1983, Unit 2 - 1984, Unit 3 - 1986, Unit 4 - 1987)
Bohunice V2, Slovakia	2 x VVER 440 / V-213	in operation (Units 1&2 - 1985)
Dukovany, Czech Republic	4 x WER 440 / V-213	in operation (Unit 1-1985, Unit 2 - 1986, Unit 3 - 1987, Unit 4 -1987)
Nord, Germany	3 x VVER 440 / V-213	under decommissioning
Zarnowiec, Poland	4 x VVER 440 / V-213	project cancelled
Mochovce, Slovakia	4 x WER 440 / V-213	Units 1,2 in operation since 1998, 2000, resp. Units 3,4 - to be completed in 2018-2019
Belene, Bulgaria	1 x VVER 1000 / V-320	project cancelled, reactor installed in Unit 4 at Kalinin NPP, Russia
Temelín, Czech Republic	2 x VVER 1000 / V-320	in operation (Unit 1 - 2002, Unit 2 - 2003)

#### **Further projects executed by Czech Industry**

- Maintenance activities for these NPPs
- Modernization projects in I&C area
- Power output increasing projects
- Post-Fukushima improvements
- Spare-parts manufacturing and deliveries

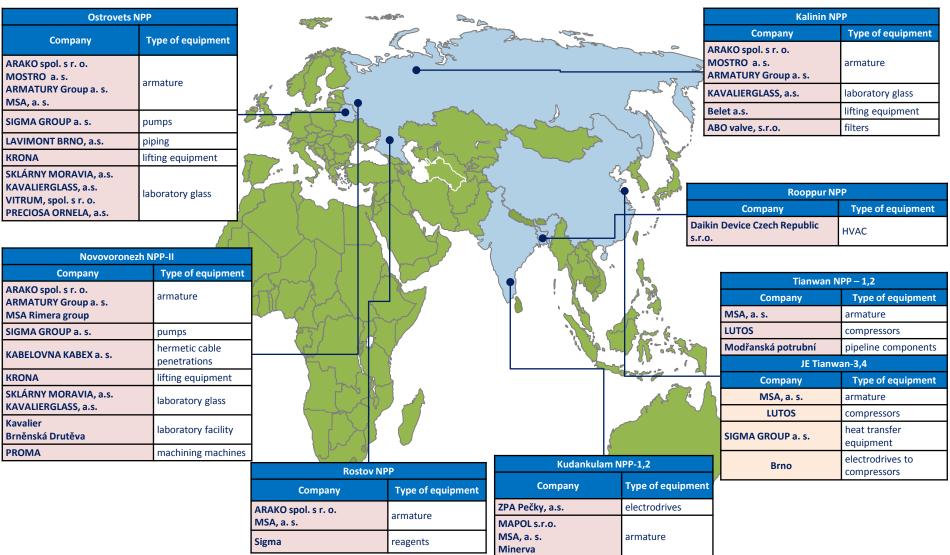


## **RECENT ROSATOM PROJECTS**





## **PROJECTS WITH CZECH PARTICIPATION**



#### It represents almost 190 M Euro contractual basis and cooperation



#### **Mochovce NPP 3&4 Completion Project:**

- Customer Slovenské elektrárne /ENEL
- Main Czech participants: UJV/EGP, EGP-INVEST, ŠKODA JS, Vítkovice, Modřanská potrubní, Sigma Lutín, ČKD DIZ, Doosan Škoda Power, ZAT, Chemcomex, AF Consult and many others,
- Scope of supply:
  - adjustment of the Russian design to meet the Slovak and EU legislative
  - elaboration of the safety documentation for the Slovak regulatory body (UJD)
  - preparation of documentation for the respective state administration bodies
  - DD development
  - component procurement and manufacturing
  - site installation
  - testing and commissioning





### **TEMELIN 3&4 BID PREPARATION**

#### <u>Consortium ŠKODA JS – JSC Atomstroyexport – OKB Gidropress</u>

# In co-operation with Rosatom there have been prepared Temelin 3&4 Bid parts as follows :

- adjustment of the Russian design to meet the Czech and EU legislative
- elaboration of the safety documentation for the Czech regulatory body (SUJB)
- preparation of documentation for the respective state administration body
- preparation of Supplier's model and negotiation with suppliers
- Basic Design adaptation acc. to customer's requirements
- elaboration of DD, site/installation design, start/up documentation, respective calculations
- project management incl. IMS (on Intergraph products basis)
- qualification documentation of supplies
- on-site facilities
- site management
- QA management





## **REFERENCES AND CAPABILITIES OBTAINED AND LEARNED**

# **CPIA** members have the required resources for EPC Project execution covering the following disciplines:

- Mechanical, Electro, I&C and Civil Design
- 3D Model for Design Development and Coordination (PDMS)
- Installation Design
- Calculations all key disciplines (thermohydraulic, strength analyses, physics, radiation safety)
- Quality Assurance
- Quality Surveillance and Expediting
- Scheduling
- Project Controlling and Reporting
- Contract Management
- Site Management
- Commissioning
- Project Office Concept for effective Project Administration and Management
- Legal Services



# **CPIA** members have the required resources for EPC Project execution covering the following disciplines:

- The core teams consist of senior engineers with sizeable, 25 years continuous experience on NPP projects in the Czech and Slovak Republic,
- this valuable and seldom knowledge is being transferred to a large number of young engineers representing the new generation of nuclear experts ready to take on new challenges,
- in all disciplines the know-how is not limited to design and delivery of standard CPIA products but is able to realize complex project structures
- The engineering capabilities are not only substantially enlarged by the number of resources but also by the new functions required for modern and effective management of large projects



#### CPIA members implement new, modern engineering and management tools and principles & procedures for the engineering and project management

- Design development and engineering coordination by using the 3D models
- All engineering SW tools implemented and properly connected between each other (CAD systems, IDEA-S, AutoPipe, PDMS, Intergraph etc.)
- Engineering planning and management supported by EPS system
- Today EPS tool is already properly connected with planning tool
- Compliance management system to assure that all Contract requirements (technical, regulatory, commercial, functional) will be met
- Controlling and risk management system using SW tool
- In accordance with the current quality management requirements, all processes are structured and managed as a part of one integrated enterprise management system



# **REFERENCES AND CAPABILITIES OBTAINED AND LEARNED**

#### **CPIA** aims at:

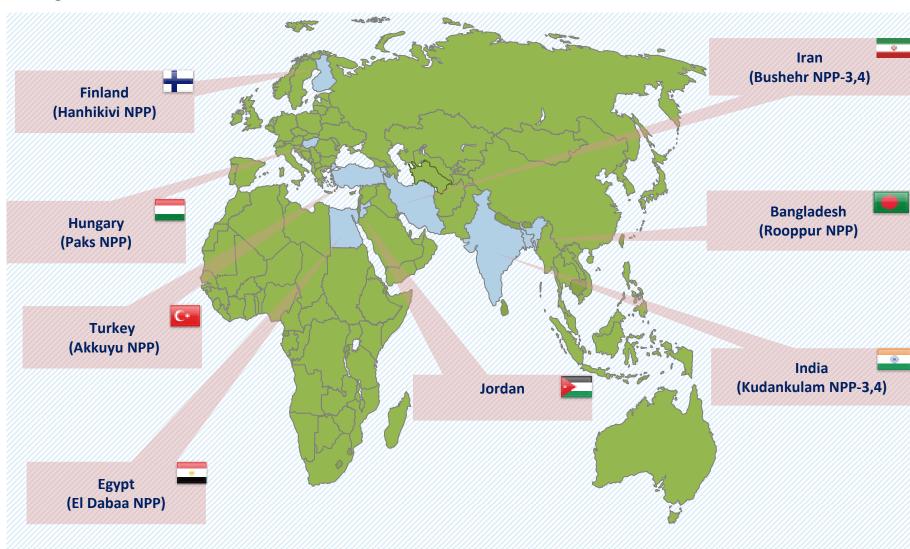
- further integration of essential suppliers in the Czech nuclear industry
- defining, developing and implementing modernized project and engineering management across the overall nuclear supplier model in order to prepare future management system
- preparing Czech nuclear suppliers for the future nuclear projects in Europe

#### **Czech nuclear industry**

- is capable to manufacture all essential primary circuit components excl. main circulation pumps,
- has a wider coverage area than piece supplies only, i.e. ensures "turn-key" supplies of complete capital plants incl. engineering and project management
- has learned experience with modernization and services of operating NPPs in the Czech Republic, Slovakia, Hungary, Bulgaria, Finland, Armenia and the Ukraine,



# POTENTIAL PROJECTS FOR COOPERATION





# -We are always respecting the local industry and capabilities it can be provided

-We are ready to modify our deliveries to be in line with the local requirements and local needs

- We are ready to modify the supplier models as well

-We are even ready to establish new supplier models if necessary and required

-We are ready to help in local industry development

- To provide professional services and real added value



# SUPPORT ON HOMOLOGIZATION AND ADAPTATION OF DOCUMENTATION

#### Premise: The Paks-II NPP

# The Paks-II NPP Project must be prepared in accordance with the European and local legislation to be acceptable in the EU

- We are ready (UJV Řež/ EGP, SKODA JS) ito provide consulting services for harmonization of the project documentation being elaborated by the Hungarian party in accordance with the Hungarian and European legislation,
- we will use our experience learned from the preparation of the Temelín NPP/3&4 Completion Project and the Mochovce NPP/3&4 Completion Project (currently in progress),
- we expect cooperation with the competent Hungarian partners, who know in detail the local customs and regulations.



# SUPPORT ON HOMOLOGIZATION AND ADAPTATION OF DOCUMENTATION

#### Czech party is able to provide the necessary support to this extent:

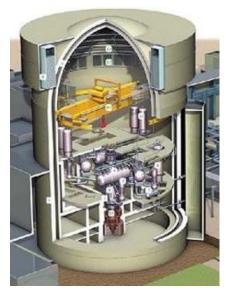
- Evaluation of the content and formal structure processed documentation in accordance with the requirements of the Hungarian nuclear regulatory body (HAEA),
- review of the documentation compliance with the requirements of the European and Hungarian legislation incl. harmonized EN standards,
- review of technical documentation in respect of specific processes and selected technical equipment according to EU legislation,
- elaboration of guidelines for adaptation of the documentation to be submitted to the Hungarian state regulatory body,
- interaction with the General Designer in adapting the design and licensing documentation
- final assessment of the documentation before submitting to HAEA and other respective state supervisory authorities
- verification calculations
- analysis of possible comments from the concerned authorities and HAEA, recommendations for incorporation.



## LIST OF POSSIBLE DELIVERIES FROM CPIA

#### NUCLEAR ISLAND, TURBINE ISLAND AND BOP

- Primary circuit system
- Fuel handling system
- Nuclear auxilliary systems
- Emergency systems
- Radwaste treatment and storage station
- Emergency diesel-generation station
- Essential service water system, Intermediate cooling circuit
- Internal connectiong piping
- HVAC
- Lifting equipment



- Turbogenerator with auxiliaries
- Condensate system
- Regeneration system
- Feed water system
- Condensate polishing system
- TI cooling water systems
- TI Inside and outside pipelines
- Self consumption heating station
- Fire-fighting system
- HVAC
- Cranes and Hoists
  - Pump station of cooling water
  - Water treatment system
  - Chilled water plant
  - Demineralisation water plant
  - Boiler auxiliary plant
  - Pumping station of fire-fighting and charging water
  - Compressor station
  - Gas management system
  - Non-safety diesel generator station
  - Diesel and oil management systems





# **COMPLEX ENGINEERING FOR INDIVIDUAL DELIVERIES**

# Czech firms are capable to offer supplies of systems and particular components for both nuclear and non-nuclear NPP parts in the following scope:

- Elaboration of Detail Design, site-installation, testing and commissioning documentation
- Support in Multi-D coordination schedule, EPS planning, procurement plan, site management etc.
- Safety analyses
- Calculations and analyses (thermohydraulic, stress analysis, neutron physics, radiation safety, verification analysis)
- Qualification documentation for supplied equipment
- Data management (CMIS)
- Component procurement
- On-site facilities
- Site management
- Elaboration of erection documentation
- QA management





# -Full I&C Systems Integration

- definiton of appropriate supplier model
- sysfety systems deliveries in cooperation with the world serious partner
- normal operation delivery
- Configuration Management System delivery (CMIS)
- special systems delivery
- engineering and licencing documentation elaboration
- architecture adaptation

# EPC I&C Delivery



## THANK YOU FOR YOUR ATTENTION